

DSM Nutritional Products, Inc.

Community Advisory Panel

Bud Allen
Chair, AirQAP

Rik Atkinson
Mansfield Twp. Resident

Al Bennett
White Twp. Resident

Jim Brandl
DSMNPI – Director SHE

Staci Calligari
DSM NPI

Laurie Christine
Belvidere Office of Emergency Management

Robert Claussen
Council President

Dave Dech
Warren County Planning Department

Robert Goltz
President/CEO, Warren County Regional
Chamber of Commerce

Hal Halvorsen
Chairman, Belvidere Planning Board

Linda Heilman
White Twp

Malcolm Leslie
White Twp. Environmental Commission

Ernest Maso
White Twp. Resident

Victoria Meghdir
Chairman Belvidere Economic
Development Committee

Marianne Meyer-Garcia
Belvidere Town Council

Ann Skoog
White Township Resident

René Vroege
Site Director - DSMNPI

Mark Walsh
Liberty Twp. Resident

Frank Wheatley
Warren County
Emergency Management Coordinator

Stan Wilkins
Belvidere Environmental Commission

Tony Wyhopen
Chairman, White Twp. Planning Board

Minutes

DSM Nutritional Products Inc. Community Advisory Panel Meeting

Tuesday, November 16, 2010

DSM Belvidere – Building 206 (Cafeteria)

In attendance: Rik Atkinson, Al Bennett, Jim Brandl, Staci Calligari, Dave Dech, Robert Goltz, Linda Griest, Ann Skoog, Frank Wheatley, Stan Wilkins

- Minutes from July 20, 2010 were approved.

Business/Site Update

- The Belvidere site is hoping to become the House of Choice within DSM for all new products. Belvidere's new 2010 vision speaks of innovative ideas, continuous improvement and sustainability.
- Capital spend at Belvidere has been approved. DSM is potentially growing the Belvidere site.
 - New packaging building proposed next to current Optima building – quality driven project. Design includes 5500 square feet with loading dock and possible expansion.
 - Demo of Vitamin C – dismantling of the building will begin in Q4 and Q1 2010-2011.
 - Solar Project – Implementation phase. The 5 acre project has been approved, however, the project is third party financed.
 - Cogen – Conceptual design. The plan is to remove old 38 MW unit and install 7.5 MW unit.
- Building 200/Warehouse is now owned by DSM.
 - DSM purchased the warehouse from Roche Vitamins. Approximately \$5.0 M in improvements such as a new roof, HVAC improvements, etc.
- HyD project updated – hold due to sales
 - HyD is a form of Vitamin D that when fed to chickens the bones and eggs become stronger.
- Project Everest – development of enzymes
 - Currently the team is making larger pilot scales to ship to people in Midwest for trials.
 - Question asked about the possible increase in employees in Belvidere for this project? Yes, the project will really develop if the trails are successful.

Community Update

- Stan Wilkins and Jim Brandl walked the proposed bike path. Survey of property line compared to fence is needed. The proposed bike path will connect the high school, play fields and community pool.

DSM Community Advisory Panel
P.O. Box 133 • Belvidere, NJ 07823

For more information about the DSM CAP, visit us at www.dsmcap.com.

Safety Update

- Noise Compliant Update –
 - Linda Griest reported Replaced (6) of (15) mufflers on fermenters during shutdown. DSM will conduct another survey (outside & inside) in September to see if noise exists.

Environmental Highlights

- No offsite regulatory permit notifications. Notification completed for starting asbestos demolition (USEPA, NJDEP, NJDOL, NJDOH)
- Three internal corporate reportable events
 - Bottom valve of sterile dextrose tank leaked approximately 800 gallons to our Waste Water Treatment plant. Faulty actuator setting was to blame.
 - Bottom valve leaked to our Waste Water Treatment plant. Lost 840 gallons of broth. Worn actuator shaft was to blame.
 - Approximately 5000 gallons of media broth lost to the Waste Water Treatment Plant thru bottom valve. Broken agitator blade was to blame.
- Successful ISO 14001 Environmental Management Systems recertification audit
- Negotiations with NJDEP have begun to renew the Title V Air Operating Permit, the Waste Water Treatment Plant Water Discharge Permit and our Discharge Prevention Plan

Miscellaneous

- CAP website to include member photos. Photos will be taken at the next meeting of all CAP members.

Items for Next Meeting

- Pieter Nelisse to provide an update regarding the Project Everest trials.
- Popularity of solar farms in Warren County by various developers.
- Tour of demolition area of building 213.

NEXT MEETING - TUESDAY – January 25, 2011