

DSM Nutritional Products, Inc.

Community Advisory Panel

Bud Allen
Chair, AirQAP

Rik Atkinson
Mansfield Twp. Resident

Al Bennett
White Twp. Resident

Jim Brandl
DSMNPI – Director SHE

Staci Calligari
DSM NPI

Laurie Christine
Belvidere Office of Emergency Management

Robert Claussen
Council President

Dave Dech
Warren County Planning Department

Robert Goltz
President/CEO, Warren County Regional
Chamber of Commerce

Hal Halvorsen
Chairman, Belvidere Planning Board

Linda Heilman
White Twp

Malcolm Leslie
White Twp. Environmental Commission

Ernest Maso
White Twp. Resident

Victoria Meghdir
Chairman Belvidere Economic
Development Committee

Marianne Meyer-Garcia
Belvidere Town Council

Ann Skoog
White Township Resident

René Vroege
Site Director - DSMNPI

Mark Walsh
Liberty Twp. Resident

Frank Wheatley
Warren County
Emergency Management Coordinator

Stan Wilkins
Belvidere Environmental Commission

Tony Wyhopen
Chairman, White Twp. Planning Board

Minutes

DSM Nutritional Products Inc. Community Advisory Panel Meeting

Tuesday, May 25, 2010

DSM Belvidere – Building 206 (Cafeteria)

In attendance: Rik Atkinson, Al Bennett, Jim Brandl, Staci Calligari, Bob Goltz, Malcolm Leslie, Ernest Maso, Victoria Meghdir, Ann Skoog, René Vroege, Stan Wilkins, Frank Wheatley

- Minutes from March 16, 2010 were approved.

Business Update

- René Vroege informed the group of the expected delivery date of the new fire truck – Wednesday, May 26th at the Good Will Fire Company.
- Demolition of Building 230 (Salt Plant and Cooling Tower) proceeding
- DSM has invested to spend \$5-6 million
 - Removal of Class 1 (CFC) refrigeration from equipment Not a compliance issue in US but DSM wants Belvidere to be proactive and remove.
 - Replacement of roofs on site B206, partial roof and HVAC in B205
 - Safety project – update safety provisions on equipment
 - Mechanical equipment upgrades – replacement for more modern, more efficient equipment
 - Bob Goltz questioned - “Is the site going solar?”
 - René’s response – “It’s a low priority, but the site is looking into the possibility.”
- Shut down is scheduled for July to mid August for site. During this time, maintenance/housekeeping items will be addressed.

Safety Update

- Revised foot wear policy on the Belvidere site – substantial footwear required; no flip flops or open toe/heel shoes permitted.
- 2 injuries; 1 near miss; 1 noise compliant
 - Injuries – Cut thumb; cut finger both needing stitches
 - Near Miss – Blender failure. In process of sending equipment to the manufacturer to determine cause of failure.
 - Compliant - Received complaint from PA on morning of May 11, 2010. Complainant said sounded like high pitched leaf blower. Noise readings indicate high noise on roof of fermentation building Noise level at Sandy Shore appears to be background levels Dextrose tank seal leaking creating noise – tank shutdown for repair 5/24/10. Back in service 5/25/10.

Continued ...

DSM Community Advisory Panel
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For more information about the DSM CAP, visit us at www.dsmcap.com.

- Compliant - Mufflers (15) on fermenters appear to need cloth change – all will be inspected during shutdown beginning June 26. Continue to visit and communicate with complainant. Take additional noise reading in community before and after muffler repairs. Include community sampling in biannual site-wide noise survey by third party.
 - Bob Goltz questioned - “what justifies a recordable rating?”
 - Jim Brandl response – “OSHA determines the classification...if you need, for example stitches; it’s a recordable injury. If you need first aid – it’s considered a non recordable injury.
 - Al Bennett questioned – “do you think attaching a noise detector to a kite would detect the noise?”
 - Jim Brandl response – “even though we feel the noise is from the mufflers on the roof of the fermentation building we measure noise at the fenceline at ground level. At this point we feel we have determined the cause and are proceeding to fix the problem..”

Tour of Vitamin C Forms/Granulations – conducted by Jay Durkin, Sr. Production Operator

Products: Vitamin C Derivatives

- C90 (Starch, Lactose)
- C95 (Methylcellulose)
- C97
- Sodium Ascorbate
- Sodium Ascorbate 99% TG
- Calcium Ascorbate

Sustainability

The Belvidere Site Celebrated the 40th Anniversary of Earth Day with 2 week’s worth of activities:

- Our own WWTP (Waste Water Treatment Plant) composted biosolids was available to current & retired employees and resident contractors.
- The site sponsored a “Paint exchange & disposal” program.
- The site accepted waste antifreeze for recycling.
- Current site recyclables include, but not limited to:
 - Aerosol cans, batteries, cardboard, asphalt & concrete, consumer electronics, fluorescent bulbs, mercury devices, paper, pallets, etc.

Responsible Care Certification Audit

- As requested by Al Bennett, please review the attached slides regarding the audit.

Community Events

- Frank Wheatley informed group of evacuation drill at Chelsea residential community.
- Victoria Meghdar explained that the 2nd Annual Street Feast is approaching and the patriotic pet costume parade is scheduled for July 2nd. She also updated the group on the 2nd annual 5K run; September 25th.
- Bob Goltz is organizing a luncheon in July at Chelsea in Brookfield and the 2nd annual car show in October.
- CAP website to include member photos.

Items for Next Meeting

- Bob Goltz to provide update on school mentoring/internship programs
- Stan Wilkins and Jim Brandl to discuss (off-line) walking/running paths.
- Details of the Responsible Care Audit

NEXT MEETING - TUESDAY – July 20