

DSM Nutritional Products, Inc.

Community Advisory Panel

Bud Allen
Chair, AirQAP

Rik Atkinson
Mansfield Twp. Resident

Al Bennett
White Twp. Resident

Jim Brandl
DSMNPI – Director SHE

Staci Calligari
DSM NPI

Laurie Christine
Belvidere Office of Emergency Management

Robert Claussen
Council President

Dave Dech
Warren County Planning Department

Robert Goltz
President/CEO, Warren County Regional
Chamber of Commerce

Hal Halvorsen
Chairman, Belvidere Planning Board

Linda Heilman
White Twp

Malcolm Leslie
White Twp. Environmental Commission

Ernest Maso
White Twp. Resident

Victoria Meghdir
Chairman Belvidere Economic
Development Committee

Marianne Meyer-Garcia
Belvidere Town Council

Ann Skoog
White Township Resident

René Vroege
Site Director - DSMNPI

Mark Walsh
Liberty Twp. Resident

Frank Wheatley
Warren County
Emergency Management Coordinator

Stan Wilkins
Belvidere Environmental Commission

Tony Wyhopen
Chairman, White Twp. Planning Board

Minutes

DSM Nutritional Products Inc. Community Advisory Panel Meeting

Tuesday, January 25, 2011

DSM Belvidere – Building 206 (Cafeteria)

In attendance: Bud Allen, Rik Atkinson, Al Bennett, Staci Calligari, Dave Dech, Linda Griest, Malcolm Leslie, Ernest Maso, Ann Skoog, Todd Tereska, Stan Wilkins

- Minutes from November 16, 2010 were approved.

Introduction of T. Tereska

- Todd Tereska welcomed members to the meeting and provided a brief introduction. Todd recently accepted the position of Sr. SHE Manager North America. Todd received his Masters Degree in Environmental Management from Duke University. In addition, he is a Certified Safety Professional (CSP), a Certified Hazardous Materials Manager (CHMM), and ISO auditor certified.

Chairperson's Comments/Update

- Bud Allen on behalf of the Belvidere Arts & Recreation Committee thanked DSM and the volunteers who helped with the recent 5K run in Belvidere. \$1,000 was raised and will be donated to the Belvidere Middle School. Committee will gather in April to discuss 2011 event.
- New Chairperson elected for 2011 – Ernie Maso. Thank you Bud for your contributions in 2010.
- Meetings will remain bi-monthly.

Business/Site Update

- Succinic Acid
 - Decision will be made in February if the Belvidere site will be chosen for production. Belvidere is one of two plants in consideration. Succinic Acid is used as a building block component in plastics. IF Belvidere is chosen, the site will expand. We would also need to hire additional employees as well as contracted employees to handle the installation phase alone. Belvidere has the fermentation capacity and could reuse existing Vitamin C equipment with modifications (which is primary construction activity.)
- Cogen Plant
 - Expect management approval within month. Project cost 22M, 5M grant received, low-interest loan received. Equipment must be here on site by April 2012, fast track project
- Packaging Suite
 - 5M project proposed and moving forward – next to Optima building. Quality zoning driver for our Forms operation.

DSM Community Advisory Panel

P.O. Box 133 • Belvidere, NJ 07823

For more information about the DSM CAP, visit us at www.dsmcap.com.

Business/Site Update (Cont'd)

- Vitamin C Demolition
 - Work ongoing, removing decommissioned equipment by crane. LCDC is the contracted contractor responsible for demolition project.
 - Linda Griest provided pictures of the crane. The crane is used to “pick” items from the building that are to be removed. LCDC will then send to be salvage/recycled.
 - *Q: Will the weights of recycled material be documented to White Township recycling? Group would like Andy Tynan to respond/provide feedback at next meeting.*
 - *Q: Will there be another assessment after the demolition?*

Safety Reports

- As of December 31, 1.05M man hours since last lost workday – Congratulations Belvidere!
- Shoe cleats were given to all employees for winter safety.
- Noise Compliant Update –
 - Linda Griest demonstrated the use of the noise meter (one of the devices used in researching the noise compliant) and explained the levels permitted by OSHA. She provided a general overview of what different decibels registered. She showed pictures of the old mufflers (100 decibels) and the new mufflers (60 decibels). A follow-up survey will be conducted in September.

Environmental Highlights

- No offsite regulatory permit notifications.
- Two internal corporate reportable events
 - Damaged tote of vitamin blend leaked in trailer and on to ground. Lost 600 kg. Contained on adsorbent and at Waste Water Treatment plant.
 - Approximately 2800 gallons of ARA media broth was lost from the bottom of Fermentor R220A. Valve would not close.
- Received NJDEP letter accepting our Affirmative Defense request for a silo release of silica on 7/15/10.
- Negotiations with NJDEP continue to renew the Title V Air Operating Permit, the Waste Water Treatment Plant Water Discharge Permit and our Discharge Prevention Plan.
 - *Q: Will the Title V increase or decrease? What is DSM/Belvidere anticipating? Group would like Andy Tynan to respond/provide feedback at next meeting.*

Old Business

- Stan Wilkins provided brief update on bike path
 - Communicated with local fire department to review path – possible concern is the use of recreational vehicles.

New Business

- 2011 is an exciting year for DSM! After the introduction of our new strategy last September, we are now ready to launch our new brand, part of which is our new logo and tagline. We are a Life Sciences and Material sciences company focused on growth.
 - External launch February 23, 2011

Miscellaneous

- DSM Safety Health & Environment handout regarding exercises for a healthier back.

Agenda Items for Next Meeting:

- Pieter Nelisse to provide an update regarding the Project Everest trials.
- Tour of demolition area of building 213.
- Review MSDS of Succinic Acid
- Introduce new DSM logo
- Succinic Acid Update

Agenda Items for 2011

- Tour of Waste Water Treatment facility.

NEXT MEETING RESCHEDULED TO TUESDAY – April 12, 2011